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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3780-041
Job Sheet 204169



Part No: D3780-041

Job Qty: 1 pcs

Part Name: Armrest Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/3/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 1/13/20

Description:

Note: DWG REV D IPP Rev:A 08-05-26 new issue DD verified by:ec IPP Rev:B 08-07-22 revB as per dwg verified by:EC IPP Rev:C 09-01-08 rev.C as per dwg DD verified by:ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	1/13/20	1/13/20	0.00	0.50	Small Fab - 1		DEC 23 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
110	QC 5	1 pcs	1/13/20	1/13/20	0.00	0.00	QC 5 - 10		DEC 24 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	1 pcs	1/13/20	1/13/20	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		



Container No: S243045



Part: D3780-041

Job No: 204169

Serial No/Batch: S243045

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

000: 12/23/19

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

DAS
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				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	DAS
				Packaging 3 - 7 - B4B	29
				Packaging 3 - 8 - B4B	9-89
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
130 QC 21 - SA	1 pcs	1/13/20	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	DEC 24 2019 70
				QC 21 - SA - 53	9-89

Part Op 100 - 1- assemble as per dwg D3780 ****torque screws 25ft lbs****
Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)
120 - (Identify as per dwg & Stock Location:)
130 - (QC21- Final Inspection - Work Order Release)

Fg dock

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
AN970-6	Washer	2 Ea (2 ea)	100-Small Fab - 1	S082332
D3696-041	Arm Assembly	1 pcs (1 ea)	100-Small Fab - 1	F143631
D3781-041	Lateral Cushion Assembly	1 pcs (1 ea)	100-Small Fab - 1	F143634
D3781-043	Armrest Cushion Assembly	1 pcs (1 ea)	100-Small Fab - 1	S058891
D3785-3	Bracket	1 pcs (1 ea)	100-Small Fab - 1	S055709
D3977-1	Bolt	1 pcs (1 ea)	100-Small Fab - 1	F150052
D3978-1	Nut	1 pcs (1 ea)	100-Small Fab - 1	F157953
D3979-1	Washer	1 pcs (1 ea)	100-Small Fab - 1	F55183
MS21042L3	Nut	2 Ea (2 ea)	100-Small Fab - 1	S218157
MS24665-302	Cotter Pin	1 Ea (1 ea)	100-Small Fab - 1	S156979
MS24693-C272	Screw	2 Ea (2 ea)	100-Small Fab - 1	F17137
MS24693-C277	Screw	2 Ea (2 ea)	100-Small Fab - 1	F1128060
NAS1149D0332J	Washer	2 Ea (2 ea)	100-Small Fab - 1	S228269
NAS1149D0663J	Washer	1 Ea (1 ea)	100-Small Fab - 1	S222693

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	AN970-6	2	206	0
	D3696-041	1	4	0
	D3781-041	1	4	0
	D3781-043	1	1	0
	D3785-3	1	3	0
	D3977-1	1	1	0
	D3978-1	1	1	0
	D3979-1	1	14	0
	MS21042L3	2	1,479	0
	MS24665-302	1	888	0
	MS24693-C272	2	910	0
	MS24693-C277	2	74	0
	NAS1149D0332J	2	2,809	0
	NAS1149D0663J	1	461	0
Part Specifications				
Specifications could not be found.				

Plex 12/3/19 2:37 PM Dart.lajeunesse.marie

NCR No.

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)			
Description Work Order Deviation				Disposition			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY			
				Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread			
Other/Details:				Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up			
				Completed By			
Lead hand / Supervisor				QC / QA Coordinator			